



Attorney Docket No.: D0932-00457

[Certain Ref. I-8882]

COMBINED DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name;
and

I verily believe that I am the original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled: **METHOD AND APPARATUS FOR FORMING SHIPLAP EDGE IN AIR DUCT BOARD USING MOLDING AND MACHINING**, the specification of which:

☒ [XX] is attached hereto.

☐ [] was filed on _____ as Application Serial No. _____, and
was amended on _____. (If applicable.)

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any Amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with 37 C.F.R. § 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. § 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of any application on which priority is claimed:

Country	Number	Date Filed	Priority Claimed ?
_____	_____	_____	
_____	_____	_____	

I hereby claim the benefit under 35 U.S.C. § 119(e) of any United States provisional application listed below:

Application

Filed

I hereby appoint the following attorneys, of the law firm **DUANE MORRIS LLP**, One Liberty Place, Philadelphia, PA 19103-7396, **Customer No. 08933**, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith:

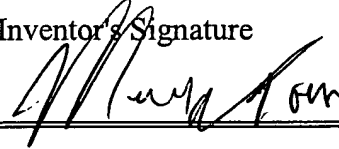
Gerry K. Kita	Registration No. 24,125
Arthur L. Plevy	Registration No. 24,277
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Lewis F. Gould, Jr.	Registration No. 25,057
William H. Murray	Registration No. 27,218
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Samuel W. Apicelli	Registration No. 36,427
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Address all written correspondence to:

Peter J. Cronk
Customer No. 08933
DUANE MORRIS LLP
 One Liberty Place
 Philadelphia, PA 19103-7396

and address all telephone calls to: Steven E. Koffs (215) 979-1310

I hereby declare that all statements made herein of my own knowledge are true, and that all statements made on information and belief are believed to be true, and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. § 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

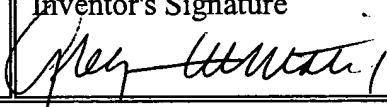
1	Full Name	Inventor's Signature	Date
	Murray S. Toas		4/14/04
	Residence 1901 Coles Boulevard, Norristown, PA 19401 Citizenship: U.S.A. Post Office Address: Same as above		
2	Full Name	Inventor's Signature	Date
	Greg Mattix		
	Residence 3 Tallowood Court, Collegeville, PA Citizenship: U.S.A. Post Office Address: Same as above		
3	Full Name	Inventor's Signature	Date
	John Forsythe		
	Residence 4809 DeMilo Drive, Houston, TX 77092 Citizenship: U.S.A. Post Office Address: Same as above		

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1	Full Name	Inventor's Signature	Date
	Murray S. Toas		
	Residence 1901 Coles Boulevard, Norristown, PA 19401 Citizenship: U.S.A. Post Office Address: Same as above		
2	Full Name	Inventor's Signature	Date
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	Residence 3 Tallowood Court, Collegeville, PA Citizenship: U.S.A. Post Office Address: Same as above		
3	Full Name	Inventor's Signature	Date
	John Forsythe		
	Residence 4809 DeMilo Drive, Houston, TX 77092 Citizenship: U.S.A. Post Office Address: Same as above		

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4	Full Name	Inventor's Signature	Date
	Dave Pacana	<i>Dave Pacana</i>	4/15/04
	Residence	Citizenship: U.S.A.	
	146 Bridge Street, Spring City, PA 19475		
	Post Office Address: Same as above		

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ADDED PAGE TO COMBINED DECLARATION AND POWER OF ATTORNEY FOR
SIGNATURE BY JOINT INVENTORS ON BEHALF OF NON-SIGNING INVENTOR WHO
REFUSES TO SIGN 37 CFR 1.47(a)

1. I am an above-named joint inventor of the above identified application, and have signed this declaration on my own behalf and also sign this declaration under 37 CFR 1.47(a) on behalf of the non-signing joint inventor John Forsythe, who refuses to join in the application.

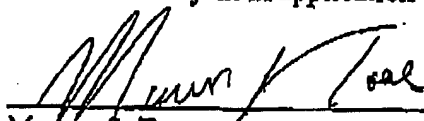
Citizenship of non-signing inventor: USA

Last known address of non-signing inventor:

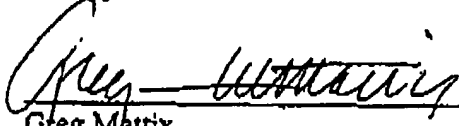
8400 S. Maryland Parkway, Apt. 1064, Las Vegas, NV 89123

2. This declaration is accompanied by:


- (a) A statement of facts in support of filing on behalf of non-signing inventor; and
- (b) Petition by Joint Inventors filing on behalf of other joint inventor who refuses to join in application


Murray S. Toas

10/20/04
Date


Greg Martix

10/20/04
Date


David M. Pacana

10/21/04
Date